



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4728-055
Job Sheet 185073



Part No: D4728-055

Job Qty: 4 ea

Part Name: Cabin Lights #3



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 11 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV. B 13/07/24 DWG.
UPDATE DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs		11/16/18	0.00	0.00	Purchasing		DEC 04 2018
120	Packaging	4 pcs		11/16/18	0.00	0.00	Packaging2		DEC 04 2018
130	QC	4 pcs		11/16/18	0.00	0.00	QC4		21 38
140	Packaging	4 pcs		11/16/18	0.00	0.00	Packaging3-2		9-89 DEC 05 2018
150	QC21-SA	4 Ea		11/16/18	0.00	0.00	QC21		DEC 05 2018

Part Op 110 - Issue P/O to Eagle : 41460 Manufacture as per dwg Ship to Eagle: qty of (1) D4638-1 Certificate
Descriptions: of conformity required

120 - Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity

130 - QC4- 100% Inspect kits for completeness

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

NOV 06 2018

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13
9-89

PO Details

Eagle Copters Maintenance Ltd. (eac002-vu)



PO No: PO041460

Line No: 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4638-1	Cabin Light	4 Ea (1 ea)	110-Purchasing	
D4728-055P	Cabin Lights #3	4 pcs (1 ea)	110-Purchasing	

NOV 07 2018
B11763602
5134600

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4638-1	4	38	0
	D4728-055P	4	0	0



Container No: S134602



Part: D4728--055

Job No: 185073

Serial No/Batch: S134602

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/04/18

Part Specifications

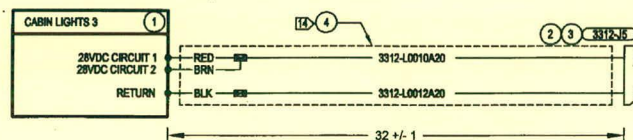
Specifications could not be found.

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LIST OF MATERIALS					
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER	
	1	1	D4638-1	CABIN LIGHTS	DART
	1	2	1-480303-0	CONNECTOR	TYCO ELECTRONICS
	A/R (2)	3	60617-1	CONTACTS	TYCO ELECTRONICS
	A/R (32)	4	XPF-1/4	EXPANDABLE SLEEVING	EDMO

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185073 MWS

18-10-22



D4728-055 CABIN LIGHT #3 ASSY.

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-XX-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-XX-TGX14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL SPLICES MUST CONFORM TO MIL-S-81824, OR EQUIVALENT AND BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

RELEASED
14-01-22

DESIGN	<i>185073</i>	DART AEROSPACE LTD	
DRAWN	<i>185073</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>185073</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>185073</i>	D4728	SHEET 11 OF 15
APPROVED	<i>185073</i>	TITLE	SCALE
DE APPR.	<i>185073</i>	UTILITY INTERIOR WIRING HARNESS NTS	
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041460**

Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO041460

PO Date: 10/25/18

Due Date: 11/21/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:



Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185082	D4728-042P		RH Cabin Speaker #1 AS PER DWG D4728 REV. D receive pcs	Firmed	-	11/21/18	6 pcs	0 pcs	6 pcs	\$81.00/pcs	\$486.00
2	185073	D4728-055P		Cabin Lights #3 AS PER DWG D4728 REV. D receive pcS	Firmed	-	11/21/18	4 pcs	0 pcs	4 pcs	\$84.00/pcs	\$336.00

Grand Total: \$822.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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P/N: D4638-1

W/O: B117636

REV-A

DWG: _____

INSPECTION: 200 AUG 05 2014

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WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#18-004367

Shipment Date: December 03, 2018

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Ship Via: FEDEX ECONOMY

Waybill: 773870191353

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 D4728-042P ✓	RH CABIN SPEAKER #1	Shipping Area	6 Each ✓		LT-18-013211.1

Type of sale: Outright

Customer PO number: PO041460 ✓

Sales Order Number: SO18-01900.001

2 D4728-055P ✓	CABIN LIGHTS #3	Shipping Area	4 Each ✓		LT-18-013212.1
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Type of sale: Outright

Customer PO number: PO041460 ✓

Sales Order Number: SO18-01900.002

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*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

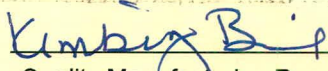
Customer: Dart Aerospace Ltd.
Customer Order #: PO041460
Shipped To: 1270 Agerdeen Street
Hawkesbury ON K6A 1K
Canada

Release Note Reference #: MO56156.1-.2
Purchase Order #: PO041460
Work Order / MO #: MO56156

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-042P ✓	RH CABIN SPEAKER #1	LT-18-013211	N/A	N/A	✓ 6
2	D4728-055P ✓	CABIN LIGHTS #3	LT-18-013212	N/A	N/A	✓ 4
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative

NOV 29 2018
Date

